Flow Switch HFS Series

HFS-25, HFS-20, HFS-15 WATER FLOW SWITCH

PRODUCT SPECIFICATION SHEET

APPLICATION

The paddle type SPDT HFS series are designed to provide excellent performance where accuracy, reliability, and rugged construction (IP54)are required used in liquid flow lines carrying water or any fluid neither harmful to brass and prosphor bronze nor classified as a hazardous fluids.

They can be wired to close one circuit and open a second circuit when liquid flow either exceeds or drops below the adjusted flow rate. The HFS series are recommended for liquid pressure and temperature as mentioned below and must not be used on lines carrying liquids below 0 degree C.

These series may be used on liquids with high salt or chlorine content but is not for use in hazardous atmospheres.

They may be also used outdoors but must be protected from weather or splashing water.

All series HFS flow switches are designed for use only as operating controls.

Where an operating control failure would result in personal injury and/or loss of property, it is the responsibility of user to add safety devices that protect against, or supervisory systems that warn of control failure.



Red ABS Cover Base Plate (Ni) RoHS

SPECIFICATION

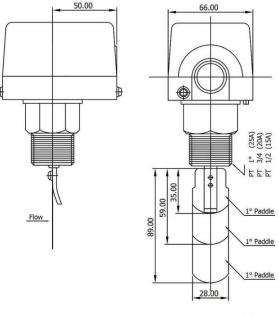
Operating Pressure	10kgf/cm² (1MPa)		
Withstand Pressure	17.5Kgf/cm² (1.75MPa)		
Insulation Resistence	Over 100Ω, DC500VM		
Withstand Voltage	AC1500V/1minute		
Contact Point Life	1000K Cycle		
Bellows Life	500K Cycle		
Temperature of Fluid	Max 100°C (212°F)		
Body Size	1"(HFS-25), 3/4"(HFS-20), 1/2"(HFS-15)		

ELECTRICAL RATINGS

IP Grade · 43

Туре	Voltage	Resistence Load	Lamp Load	Motor Load
AC (Standard)	AC 125 V AC 250 V	5A 2.5A	21A 15A	3.5A 2.5A
DC	DC 115 V DC 230 V	0.5A 0.25A	-	

DIMENSION



This product meets the requirements of CE

FLOW CONTROL RANGE TABLE

CLASSIFICATION		FLOW CONTROL RANGE		LPM (GPM)	
Pipe Diameter (inch)	Paddle	Minimum		Maximum	
		On-Flow	Off-Flow	On-Flow	Off-Flow
1	1	15 (4.0)	8 (2.0)	45 (12.0)	41 (11.0)
1-1/4		26 (6.9)	13 (3.4)	75 (20.0)	68 (18.0)
1-1/2		29 (7.0)	20 (5.3)	105 (28.0)	94 (25.0)
2	2	34 (9.0)	17 (4.5)	120 (32.0)	105 (28.0)
2-1/2		60 (16.0)	34 (9.0)	210 (55.0)	188 (50.0)
3	3	68 (18.0)	30 (8.0)	288 (76.0)	275 (73.0)
4		128 (34.0)	64 (17.0)	412 (109.0)	360 (95.0)
5		225 (59.0)	113 (30.0)	750 (198.0)	652 (172.0)
6		345 (91.0)	172 (45.0)	1125 (297.0)	975 (258.0)

*This table illustrates the flow control range obtained from experimental data. A variation of up to 10% can be expected, depending on operating conditions. Final adjustments should be made on site using a flow meter

PRESSURE LOSS RATE **FLOW-VELOCITY** 1500 1"(27.6) 2"(52.9) 3"(∮ 80.7) 4"(∮ 105.3) 1000 5"(130.8) 6"(155.2) Velocity (m/sec) O (Flow) = $D^2/4 * V * 10-2$ (I/min) V(Velocity) = m/sec D = Inner Diameter of Pipe (mm) Flow (l/min) Flow ({/min) No.1 Paddle Pressure Loss (Kg/Cm) No.3 Paddle Typical Installation Micro S/W Adjusting Screw >>> >>> Seesaw Plate Bellows Dimension "A" must be at least 5pipe diameters from nearest elbow, valve or other pipe restriction. 1", 3/4", 1/2" Socket **NO-FLOW FLOW** Balance Spring COM COM N.O Paddle RANGE ADJ SCREWS RANGE ADJ SCREWS



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